

Product Data Bulletin: LD3811

LG Pressure Sensitive Graphic Film

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LD3811 – Monomeric Digital Print Vinyl

Description

LD3811 is a white opaque PVC film for solvent inkjet printing, available in gloss and matte finish. LD3811 is designed to meet high resolution printing with excellent color.

Features

- · Outdoor Durability: 3 years
- Excellent printing performance
- · Dimensional stability and performance under a wide range of physical and climatic conditions
- Excellent weather resistance: Solvent based acrylic adhesive (Permanent Type)
- Liner: Super flat, double side olefin coated paper (130 g/m²)
- Solvent inkjet printing: Vutek, Arizona, Mimaki, Mutoh, Roland, DGI etc.
- · Outdoor display, sign, exhibition stand, automotive advertising
- The films conform well to flat and seamed surfaces, when processed and applied according to LG recommendations.
- · Shelf Life: 1 year

Converting Methods

Printing

The film can be printed with solvent-based ink. For outdoor applications, it must be printed with pigmented ink in accordance with the supplier's recommendations.

Cutting

Use one of these cutting methods

• Sharp knife, Cold steel rule die, Razor blade

Compatible Products

LG Protective Laminate: LP3812
LG Protective Laminate: LP3842
LG Protective Laminate: LP40000
LG Protective Laminate: LP41000

Durability

Durability is based on field experience and exposure tests in South Korea. Outdoor durability is 4 years, when properly processed and applied (unprinted film vertical exposure).

Shelf Life

Shelf life is 1 year from factory shipment.

Storage Condition

Free from excessive moisture, temperature, direct sunlight (20°C x 50 % R.H.).





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Physical Properties

Property	Metric Units	Test Method
Thickness (Including adhesive)	130 µm ± 10 %	Micrometer
Tensile strength	≥ 1.8 kg/cm²	ASTM 882
Elongation	≥ 100 %	ASTM 882
Peel adhesion (24 hrs)	≥ 1,600 g/in	180 peeling PSTC-1
Service temp. range	-45°C ~ 82°C	Film applied Al panels 24 hrs prior test
Application temp.	≥ 10°C	18 to 25°C optimum, on clean substrate
Opacity	Tt ≤ 10	Haze Meter (Tt: Transmission)
Gloss	60 ↑	at 60°, in Machine Direction
Release liner thickness/weight	0.14 mm / 130 g/m ²	

ICC Profiles

ICC Profiles for this product are available for download at www.vizuon.eu/en/ld3811.

Warranty

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