



## DATA SHEET DIGITAL PRINTING VINYL PERMANENT ADHESIVE V3000WG

Monomeric calendered cadmium-free 100-micron PVC film, coated with a grey pressure sensitive acrylic adhesive. Intended for solvent, eco-solvent and HP Latex inkjet printing. Gloss surface finish.

### **CHARACTERISTICS OF THE FILM:**

	<u>Average values</u>	<u>Standard</u>
• Thickness (µm):	100	
• Total caliper (µm):	255	
• Total specific weight (g/m <sup>2</sup> ):	300	HEXGSM001
• Tensile strength (N/25mm):	min. 40	HEXNFX41021
• Elongation at break (%):	min. 100	HEXNFX41021
• Dimensional stability (mm): after 168h at 70°C	< 0.8	HEXRET001

### **PRINTER COMPATIBILITY:**

	<b>Solvent</b>	<b>Eco-solvent</b>	<b>HP-Latex</b>
<b>V3000WG</b>	✓	✓	✓

### **LINER:**

- Siliconed Kraft paper 137 g/m<sup>2</sup>, unprinted.
- Stable under hygrometric variations.

### **ADHESIVE PROPERTIES:**

(Average values measured while editing the technical data sheet)

	<u>Average values</u>	<u>Standard</u>
• Peel on glass at 180° (N/25mm): 20 minutes after application	10	HEXFTM001
24 hours after application	17	
• Initial tack (N/25mm):	6	HEXFTM009
• Release (N/25mm):	0.20	HEXFTM003
• Resistance to solvents: The adhesive is resistant to most chemicals (alcohol, diluted acids, oils).		

**ADHESIVE:**

- Grey acrylic adhesive
- Immediate and permanent adhesion

**USAGE GUIDE:**

- Touch dry after less than 10 minutes depending on printer used.
- Do not leave the media in the printer during halts.

*Extended contact (over 6 hours) without use may, during cool down, lead to warping of the media.*

- Minimum application temperature: +10°C (+50°F)
- Exposure temperature range (outdoor): -40°C to +90°C (-40°F to +194°F)
- Very good adhesion on glass, steel, aluminium, PVC, melamine, ... except grained surfaces or acrylic paints.
- In the case of painted substrates self-adhesive media must only be applied onto the undamaged original paintwork. If the paint is not the original paintwork and/or if it is damaged, the application and the removal are at the installer's assessment/risk.

**RECOMMENDATIONS FOR USE:**

- Optimum drying time before laminating or further processing is 24 hours minimum.
- The surface aspect can be advantageously modified/improved/protected by applying the appropriate matt, satin or gloss V700 laminate.

**STORAGE:**

- Shelf life (before application):  
1 year if stored at a temperature between +15°C and +25°C (+59°F to +77°F) and 50% relative humidity in the original packing in a vertical position in a dustfree environment.

**DURABILITY:** (on flat surfaces)

- Unprinted vertical outdoor exposure: 4 years.
- Printed and laminated vertical outdoor exposure: 3 years.
- Printed vertical outdoor exposure: 2 years.

**Note:**

Because of the great variety of substrates and possible application methods the installer must examine the suitability of the media for each application. The methods of measuring for the standards quoted above are the basis for the development of our own measuring methods which are available on request (partial application). You are invited to enquire for the latest instructions in force.

All published data are based on measurements carried out regularly under laboratory conditions. They do, however, not constitute a warranty, representation or promise, express or implied as to the condition, quality, merchantability, fitness for a product, or that such product will satisfy any requirement for a specific property or capacity or special methods, all such warranties being hereby expressly disclaimed. The seller assumes no liability for claims beyond the replacement value of any product proven to be defective in material or workmanship and is in no way liable for direct, indirect, special, incidental damages or consequential loss including without limitation lost profits or loss of use, whether based on contract, tort or any other legal theory. Product specifications may change without prior notice. Our website is automatically updated: [www.hexis-graphics.com](http://www.hexis-graphics.com).